Rev. 1/16/01

## DECLARATION AND POWER OF ATTORNEY FOR U. S. PATENT APPLICATION

⟨₂⟩ Orig	ginal () Supplemental (	() Substitute () PCT	() Design	
As a below named inventor, I hereby hat I verily believe that I am the original plural inventors are named below) of the	l, first and sole inventor (if o	only one name is listed belo	ow) or an original, first	and joint inventor (if
Title: METHOD FOR JOINING RO	OD AND COLLAR AND	) JOINING DIE SET	THEREFOR	
of which is described and claimed in:  (1) the attached specification, or  (2) the specification in the application Ser and with amendments through  (3) the specification in International Application (if the specification in International Application in International Application (if the specification in International Application in International Application (if the specification in International Application in International Application in International Application (if the specification in International Application in International Application (if the specification in International Application in International Application (if the specification in International Application in International Application (if the specification in International Application in International Application (if the specification in Internat	ication No. PCT/	(if applicable), or, filed, filed, filed, above-identified specification and the all information known to \$119 (and \$172 if this applicable).	ion, including the claims ome to be material to pa	as amended s, as amended by any stentability as defined of any application(s)
COUNTRY	APPLICATION	NO.	DATE OF FILING	PRIORITY CLAIMED
Japan	24489/2002	Janu	uary 31, 2002	No
I hereby claim the benefit under Title 35, matter of each of the claims of this appl paragraph of Title 35, United States Cod 37, Code of Federal Regulations, §1.56 w filing date of this application:  APPLICATION SERIAL NO.	lication is not disclosed in the §112, I acknowledge the discharge the discharge the formula of the following the	he prior United States app luty to disclose information	olication in the manner n material to patentabili	provided by the first ity as defined in Title or PCT international red, PENDING,
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And I hereby appoint Michael R. Davis, Reg. No. 25,134; Matthew M. Jacob, Reg. No. 25,154; Warren M. Cheek, Jr., Reg. No. 33,367; Nils Pedersen, Reg. No. 33,145; Charles R. Watts, Reg. No. 33,142; and Michael S. Huppert, Reg. No. 40,268, who together constitute the firm of WENDEROTH, LIND & PONACK, L.L.P., as well as any other attorneys and agents associated with Customer No. 000513, to prosecute this application and to transact all business in the U.S. Patent and Trademark Office connected therewith.

I hereby authorize the U.S. attorneys and agents named herein to accept and follow instructions from YUASA AND HARA as to any action to be taken in the U.S.

Patent and Trademark Office regarding this application without direct communication between the U.S. attorneys and myself. In the event of a change in the persons from whom instructions may be taken, the U.S. attorneys named herein will be so notified by me.

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I further declare that all statements made herein of my own knowledge are true, and that all statements on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

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4th Inventor		Date
5th Inventor		Date
6th Inventor		Date
7th Inventor		Date
The above application may be more particularly identified as follow	<b>/</b> \$:	
U.S. Application Serial No.	Filing Date	
Applicant Reference Number	Atty Docket No	
Title of Invention		